

**DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.  
 I believe I am an original, first and joint inventor of the subject matter which is claimed and for  
 which a patent is sought on the invention entitled **SYSTEM AND METHODOLOGY**  
**PROVIDING OPTIMIZED DATA EXCHANGE WITH INDUSTRIAL CONTROLLER**  
 the specification of which:

is attached hereto  
 [ ] was filed on \_\_\_\_\_ as Application Serial No. \_\_\_\_\_ and was amended on \_\_\_\_\_  
 (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification,  
 including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability in accordance with Title  
 37, Code of Federal Regulation, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign  
 application(s) for patent or inventor's certificate listed below and have also identified below any foreign  
 application for patent or inventor's certificate having filing date before that of the application on which  
 priority is claimed:

Prior Foreign Application(s)

(Application No.)	(Country)	(Filing Date)
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I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s)  
 listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in  
 the prior United States application in the manner provided by the first paragraph of Title 35, United States  
 Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of  
 Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the  
 national or PCT international filing date of this continuation-in-part) application:

(Application Serial No.)	(Filing Date)	(Status-patented, pending, abandoned)
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(Application Serial No.)	(Filing Date)	(Status-patented, pending, abandoned)
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I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Himanshu S. Amin - Reg. No. 40,894  
 Gregory Turocy - Reg. No. 36,952  
 William R. Walbrun, Reg. No. 37,464  
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**Send Correspondence To:**

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 Attention: William R. Walbrun  
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**Direct Telephone Calls To:**

William R. Walbrun  
 (414) 382-1314

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first or sole inventor: Steven M. Zink

Inventor's Signature: Steven M. Zink Date: 3/5/02

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Full name of second or joint inventor: John Joseph Baier

Inventor's Signature: John J. Baier Date: 3/6/02

Citizenship: U.S.

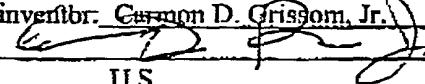
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Full name of third or joint inventor: Carson D. Grissom, Jr.

Inventor's Signature: 

Date: March 6, 2002

Citizenship: U.S.

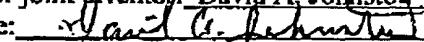
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Full name of forth or joint inventor: David A. Johnston

Inventor's Signature: 

Date: Mar. 5, 2002

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